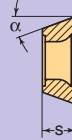
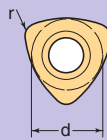





# Positive Triangular for High Performance Cutter



HC = Coated grades  
 HW = Uncoated grades  
 HF = Fine-grained carbide, uncoated  
 CN = Silicon nitride Si<sub>3</sub>N<sub>4</sub>

| Designation   | Tolerance class | Cutting edges | d in | s in | α° | r in | P      |        |        |        | M      |        |        | K      |        |        | N      |     | S      |        | H     | HF |
|---|-----------------|---------------|------|------|----|------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-----|--------|--------|-------|----|
|   |                 |               |      |      |    |      | HC     |        |        |        | HC     |        |        | HC     | HW     | CN     | HC     | HW  | HC     | HC     | HC    |    |
|   |                 |               |      |      |    |      | WKP 25 | WKP 35 | WSP 45 | WTP 35 | WXP 45 | WSM 35 | WSP 45 | WXM 35 | WAK 15 | WKP 25 | WKP 35 | WKM | WSN 10 | WXN 15 | WK 10 |    |
| <br>P 26335 – R 10<br>P 26335 – R 14<br>P 26335 – R 25 | M               | 3             | .266 | .125 | 14 | .031 | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △   | △      | △      |       |    |
|   | M               | 3             | .375 | .156 | 14 | .047 | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △   | △      | △      |       |    |
|   | M               | 3             | .512 | .219 | 14 | .079 | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △   | △      | △      |       |    |
| <br>P 26337 – R 10<br>P 26337 – R 14<br>P 26337 – R 25 | M               | 3             | .266 | .125 | 14 | .031 | △      | △      |        | △      |        |        |        | △      | △      |        |        |     |        |        |       |    |
|   | M               | 3             | .375 | .156 | 14 | .047 | △      | △      |        | △      |        |        |        | △      | △      |        |        |     |        |        |       |    |
|   | M               | 3             | .512 | .219 | 14 | .079 | △      | △      |        | △      |        |        |        | △      | △      |        |        |     |        |        |       |    |
| <br>P 26339 – R 10<br>P 26339 – R 14<br>P 26339 – R 25 | M               | 3             | .266 | .125 | 14 | .031 | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △   | △      | △      |       |    |
|   | M               | 3             | .375 | .156 | 14 | .047 | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △   | △      | △      |       |    |
|   | M               | 3             | .512 | .219 | 14 | .079 | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △      | △   | △      | △      |       |    |

**Tiger tec®**



WKP WAK WSM WSP

| Type of Insert | For Tool: | See General Catalog Page |
|----------------|-----------|--------------------------|
| P 2633 . .     | F 2330    | 472                      |