
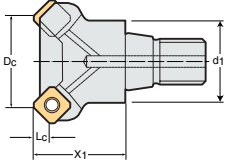
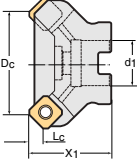
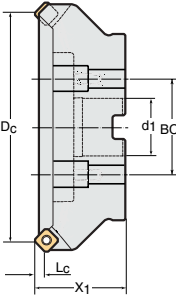


Xtra-tec®

Tool	Designation	D _C in	d ₁ / BC in	X ₁ in	L _C in	Z		No. of inserts	Type
Screw-Fit Head 	F4033.UT36.038.Z03.06	1.500	1.417	1.575	0.256	3	0.9	3	SN . X 1205 . .
	F4033.UT36.038.Z04.06	1.500	1.417	1.575	0.256	4	0.9	4	
	F4033.UT45.051.Z04.06	2.000	1.772	1.772	0.256	4	1.3	4	
	F4033.UT45.051.Z06.06	2.000	1.772	1.772	0.256	6	1.3	6	
Shell Mill Mount  	F4033.UB.051.Z04.06	2.000	0.750	1.575	0.256	4	0.7	4	SN . X 1205 . .
	F4033.UB.051.Z06.06	2.000	0.750	1.575	0.256	6	0.7	6	
	F4033.UB.064.Z06.06	2.500	0.750	1.575	0.256	6	1.1	6	
	F4033.UB.064.Z08.06	2.500	0.750	1.575	0.256	8	1.1	8	
	F4033.UB.076.Z07.06	3.000	1.000	1.969	0.256	7	2.6	7	
	F4033.UB.076.Z09.06	3.000	1.000	1.969	0.256	9	2.6	9	
	F4033.UB.102.Z08.06	4.000	1.250	1.969	0.256	8	4.0	8	
	F4033.UB.102.Z12.06	4.000	1.250	1.969	0.256	12	3.7	12	
	F4033.UB.127.Z10.06	5.000	1.500	2.480	0.256	10	6.8	10	
	F4033.UB.127.Z16.06	5.000	1.500	2.480	0.256	16	6.6	16	
	F4033.UB.152.Z12.06	6.000	1.500	2.480	0.256	12	12.1	12	
	F4033.UB.152.Z19.06	6.000	1.500	2.480	0.256	19	11.9	19	
	F4033.UB.203.Z18.06*	8.000	2.500 / 4.0	2.522	0.256	18	14.0	18	
	F4033.UB.203.Z26.06*	8.000	2.500 / 4.0	2.522	0.256	26	18.7	26	

The standard equipment comprises the body with assembly parts and screw driver, but without indexable inserts.
 Fork wrench for Screw-Fit head, see page 697.
 * No coolant through.

NOVEX[®] Face Milling Cutter

F 4033

$\kappa = 45^\circ$



Assembly parts



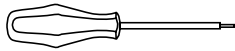
Clamping screw
for indexable insert

Tightening torque

FS 1459 (Torx 15 IP)

35 in lb

Accessories



Screw driver

FS 1485 (Torx 15 IP)

Indexable inserts



Designation	Width of corner facet in	P				M	K			N		H			
		HC				HC	HC			HC	HW	HC	HC	HF	
		WKP 25	WKP 35	WXP 45	WXM 35	WAK 15	WKP 25	WKP 35	WXN 15	WK 10	WXH 15	WXM 15	WMG 40		
SNGX 1205 ANN – F 27	0.059	☹	☹			☹	☹								
SNGX 1205 ANN – F 57	0.059	☹	☹			☹	☹								
SNGX 1205 ANN – F 67	0.059	☹	☹			☺	☹	☹							
SNMX 1205 ANN – F 27	0.059	☹	☹			☹	☹								
SNMX 1205 ANN – F 57	0.059	☹	☹			☹	☹								
SNMX 1205 ANN – F 67	0.059	☹	☹			☺	☹	☹							



→ 397	→ 620		→ 568