



# Test Drill Form

Tool & Cutter Sales Rep:

Date:

**BILL TO:**

**SHIP TO:**

<b>Customer:</b>		<b>Ship to:</b>	
<b>Bill to PO:</b>		<b>Ship Attn:</b>	
<b>Address:</b>		<b>Address:</b>	
<b>City/Prv/Post:</b>		<b>City/Prv/Post:</b>	
<b>Contact:</b>		<b>Ship Via:</b>	

EDP#:	Style	Size	QTY: (Pkg Min)

Office Use Only	
Approved:	
Order # :	
RGA# :	

**Success Requirement**

Minimum of one success requirement is to be identified prior to test!

Tool Life >	<input type="text"/>	Holes	Hole Tolerance:	<input type="text"/>	<input type="text"/>	<input type="checkbox"/> inch <input type="checkbox"/> mm
Cycle Time <	<input type="text"/>	Sec./Hole	Surface Finish:	<input type="text"/>	<input type="text"/>	

**Application**

Diameter:	<input type="text"/>	<input type="text"/>	Type: <input type="checkbox"/> Blind <input type="checkbox"/> Through	Depth:	<input type="text"/>	<input type="text"/>
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**Workpiece**

Material Name:	<input type="text"/>	Material Group:	<input type="text"/>
Hardness:	<input type="text"/>	<input type="checkbox"/> Rc <input type="checkbox"/> Bhn	Material Surface: <input type="checkbox"/> Cast <input type="checkbox"/> Machined

**Machine**

Machine Type:	<input type="text"/>		
Spindle:	<input type="checkbox"/> Vertical <input type="checkbox"/> Horizontal	Max Spindle RPM:	<input type="text"/>
Feed:	<input type="checkbox"/> Servo <input type="checkbox"/> Pneumatic/Hydraulic <input type="checkbox"/> Manual		

**Coolant**

Coolant Type:	<input type="checkbox"/> Dry <input type="checkbox"/> Oil <input type="checkbox"/> Special Emulsion <input type="checkbox"/> Water Soluble	<input type="text"/>	% of mix
Method:	<input type="checkbox"/> Flood <input type="checkbox"/> Mist <input type="checkbox"/> Internal	Internal Pressure:	<input type="text"/>

**Test Results**

Speed:	<input type="text"/>	<input type="checkbox"/> SFM <input type="checkbox"/> RPM	Feed:	<input type="text"/>	<input type="checkbox"/> IPR <input type="checkbox"/> IPM
Success Requirements Met:	<input type="checkbox"/> Yes <input type="checkbox"/> No -> Explain in "Comments"				
Number of Holes:	<input type="text"/>	Hole Tolerance:	<input type="text"/>	<input type="text"/>	<input type="checkbox"/> inch <input type="checkbox"/> mm
Cycle Time:	<input type="text"/>	Sec./Hole	Surface Finish:	<input type="text"/>	<input type="text"/>
Comments:	<input type="text"/>				

**IMPORTANT:** Tool & Cutter guarantees all tools if they are tested according to the manufacturers recommendations. In the event a tool fails, contact customer service for an RGA# for ALL USED AND UNUSED TEST TOOLS. Tools must be returned within 30 days of the invoice date with this completed test report.

LONDON  
Phone (519) 681-5600  
Fax (519) 681-8688  
1-800-265-6056

WOODSTOCK  
Phone (519) 421-9730  
Fax (519) 421-9285  
1-800-565-2603

NIAGARA  
Phone (905) 684-6571  
Fax (905) 684-2286  
1-800-567-0617