



Test Tap Form

Tool & Cutter Sales Rep: Date:

BILL TO:

SHIP TO:

Customer:		Ship to:	
Bill to PO:		Ship Attn:	
Address:		Address:	
City/Prv/Post:		City/Prv/Post:	
Contact:		Ship Via:	

EDP#:	Style	Size	QTY: (Pkg Min)

Office Use Only	
Approved:	
Order # :	
RGA# :	

Success Requirement

Minimum of one success requirement is to be identified prior to test!

Tool Life > Holes Cycle Time < Sec./Hole

Application

Thread Size: <input type="text"/>	Tolerance: <input type="text"/>	Tap Depth: <input type="text"/>	<input type="checkbox"/> inch	<input type="checkbox"/> or	<input type="checkbox"/> mm
Tap Drill Size: <input type="text"/>		Drill Depth: <input type="text"/>			
Hole Type: <input type="checkbox"/> Blind <input type="checkbox"/> Through					

Workpiece

Material Name: Material Group:

Hardness: Rc Bhn

Machine

Machine Type:

Spindle: Vertical Horizontal Max Spindle RPM:

Feed: Servo Pneumatic/Hydraulic Manual

Tapping Method: Rigid Tension and Compression

Coolant

Coolant Type: Dry Oil Special Emulsion Water Soluble % of mix

Method: Flood Mist Internal Internal Pressure: PSI

Test Results

Speed: SFM RPM Feed: IPR IPM

Success Requirements Met: Yes No -> Explain in "Comments"

Number of Holes: Cycle Time < Sec./Hole

Comments:

IMPORTANT: Tool & Cutter guarantees all tools if they are tested according to the manufacturers recommendations. In the event a tool fails, contact customer service for an RGA# for ALL USED AND UNUSED TEST TOOLS. Tools must be returned within 30 days of the invoice date with this completed test report.

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