



# Test Thread Mill Form

Tool & Cutter Sales Rep:  Date:

**BILL TO:**

**SHIP TO:**

<b>Customer:</b>		<b>Ship to:</b>	
<b>Bill to PO:</b>		<b>Ship Attn:</b>	
<b>Address:</b>		<b>Address:</b>	
<b>City/Prv/Post:</b>		<b>City/Prv/Post:</b>	
<b>Contact:</b>		<b>Ship Via:</b>	

EDP#:	Style	Size	QTY: (Pkg Min)

Office Use Only	
Approved:	
Order # :	
RGA# :	

**Success Requirement**

Minimum of one success requirement is to be identified prior to test!

Tool Life >  Holes      Cycle Time <  Sec./Hole

**Application**

Thread Size: <input type="text"/>	Tol. Class: <input type="text"/>	Thrd Dpth: <input type="text"/>	<input type="checkbox"/> inch	<input type="checkbox"/> or	<input type="checkbox"/> mm
Thread Type: <input type="checkbox"/> Internal <input type="checkbox"/> External	Bore / Rod Size: <input type="text"/>				
Hole Type: <input type="checkbox"/> Blind <input type="checkbox"/> Through	Bore Depth: <input type="text"/>				

**Workpiece**

Material Name:  Material Group:

Hardness:   Rc     Bhn

**Machine**

Machine Type:

Spindle:  Vertical     Horizontal      Max Spindle RPM:

Tool Holder:  Collet     Weldon     Shrink-fit    Control Type:

**Coolant**

Coolant Type:  Dry     Oil     Special Emulsion     Water Soluble     % of mix

Method:  Flood     Mist     Internal      Internal Pressure:  PSI

**Test Results**

Speed:   SFM     RPM      Feed:   IPR     IPM

Success Requirements Met:  Yes     No -> Explain in "Comments"

Number of Holes:       Cycle Time <  Sec./Hole

Comments:

**IMPORTANT:** Tool & Cutter Supply guarantees all tools if they are tested according to the manufacturers recommendations. In the event a tool fails, contact customer service for an RGA# for ALL USED AND UNUSED TEST TOOLS . **Tools must be returned within 30 days of the invoice date with this completed test report.**

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